ECO-FRIENDLY MINERAL ADHESIVE WITH AN EXTREMELY LOW CHEMICAL ADDITIVE CONTENT FOR HIGH PERFORMANCE BONDING WITH NO VERTICAL SLIP AND LONG OPEN TIME, FOR PORCELAIN TILES, CERAMIC TILES AND NATURAL STONE.







FEATURES AND ADVANTAGES

with low VOC emissions

BIOFIX® ONLY CONTAINS SUBSTANCES WITH VERY LOW CHEMICAL POLLUTANT EMISSION LEVELS, TO GUARANTEE THE BEST INDOOR AIR QUALITY FOR TILE LAYERS DURING APPLICATION AND ENSURE THE PSYCHOPHYSICAL WELL-BEING OF THE PEOPLE LIVING IN THE BUILDINGS.

with Organic Salts

BIOFIX® ONLY CONTAINS ACTIVE PRINCIPLES IN THE FORM OF HIGH PURITY ORGANIC SALTS (98%). BIOFIX® WITH AN EXTREMELY LOW CHEMICAL ADDITIVE CONTENT IMPROVES THE HYDRATION OF MINERAL CEMENT AND PROTECTS THE ADHESIVE FROM AGRESSIVE EXTERNAL AGENTS.

with extra-pure inert minerals

BIOFIX® ONLY CONTAINS
SPHERICAL QUARTZ SAND AND
EXTREMELY PURE POWDER
FROM THE KERAKOLL CARRARA
MARBLE QUARRIES, WHICH GIVE
THE ADHESIVE AN OPTIMUM
RHEOLOGY AND VERY LOW WATER
ABSORPTION LEVELS.

GREENBUILDING RATING®

- Category: Inorganic Mineral Products
- Class: Mineral adhesives for ceramic tiles and natural stone
- Rating: Eco 5

eco5	S S S S S S S S S S S S S S S S S S S	Recycled 30 Ninerd 30 Nine	€02 5250 g/\vis	IAQ VOCINT	Recyclable
	Natural mineral content Grey 65% White 68%	Recycled mineral content Grey 35% White 68%	CO./kg emission Grey 239 White 217	Very low VOC emissions	Can be recycled as inert material

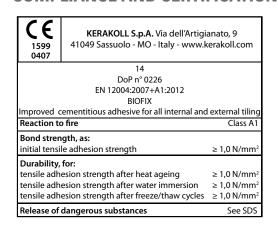
RATING SYSTEM ACCREDITED BY CERTIFICATION BODY SGS

- The GreenBuilding Rating® is a dependable and reliable evaluation method for measuring and improving the environmental performance of building materials.

ECO NOTES

- Formulated with locally-sourced minerals meaning lower greenhouse gas emission during transportation
- Contains recycled minerals thereby reducing the damage to the environment caused by extracting pure raw materials
- Single-component; avoiding the use of plastic cans reduces CO_2 emissions and the need to dispose of special waste

COMPLIANCE AND CERTIFICATIONS













^{*} ÉMISSION DANS L'AIR INTÉRIEUR Information sur le niveau d'émission de substances volatiles dans l'air intérieur, présentant un risque de toxicité par inhalation, sur une échelle de classe allant de A+ (très faibles émissions) à C (fortes émissions).

MATERIALS AND SUBSTRATES

The combination of substrates, materials and uses indicated may not always be possible to achieve. It is essential that you consult the individual product technical sheets to check their suitability. Anything that is not foreseen in this list must be requested directly from Kerakoll Global Service.

SUBSTRATES

CEMENT-BASED SCREEDS AND MORTARS
ANHYDRITE SCREEDS
CEMENT-BASED AND GYPSUM RENDERS/PLASTERS
PLASTERBOARD
WATER AND ELECTRIC HEATED FLOORS
FIBRO-CEMENT SLABS
INTERIOR WATERPROOFING PRODUCTS

MATERIALS

CERAMIC TILES
PORCELAIN TILES
TERRACOTTA
KLINKER
MARBLE AND NATURAL STONE
CERAMIC MOSAICS
INTERNAL INSULATING AND
SOUNDPROOFING PANELS

USES

ADHESIVE AND FINISHING
FLOORS AND WALLS
FOR INTERNAL USE - EXTERNAL
DOMESTIC
COMMERCIAL
STREET FURNITURE

PREPARATION AND USE

The indications for use refer to the general principles of application to a high professional standard. Abide by any standards and national regulations.

PREPARATION OF THE SUBSTRATE

All substrates must be level, cured, undamaged, compact, rigid, resistant, dry and free from any debonding agents and from damp rising.

It is good practice to dampen highly absorbent concrete substrates or apply a coat of Primer A Eco.

ADHESIVE PREPARATION Mixing water (EN 1348)

Grey $\approx 30.5\% - 32.5\%$ by weight Shock White $\approx 31\% - 33\%$ by weight

Mixing water on-site

Grey $\approx 8 \ell / 1 \text{ bag}$ Shock White $\approx 8 \ell / 1 \text{ bag}$

The amount of water to be added, indicated on the packaging, is an approximate guide. It is possible to obtain mixtures with consistency of variable thixotropy according to the application to be made.

APPLICATION

To guarantee maximum adhesion it is necessary to apply a layer of adhesive sufficient to cover the entire back of the coating material.

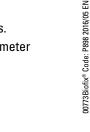
Large, rectangular sizes with sides > 60 cm and low thickness sheets may require adhesive to be applied directly to the back of the material.

Check samples to make sure the adhesive has been transferred to the back of the material.

Create elastic expansion joints:

- ≈ 10 m² in external applications,
- ≈ 25 m² in internal applications,
- every 8 metres in long, narrow applications.

Respect all structural, fractionizing and perimeter joints present in the substrates.





SAFE LAYING ON SITE

The SAFE LAYING ON SITE method has the aim of testing adhesives both using relevant standards and in some of the most extreme conditions that can be met on site, using rigorous scientific methods and some of the most modern technology currently available in the Kerakoll® GreenLab.

WORKABILITY

Pack kg 25

Shelf life ≈ 12 months in the original packaging

Protect from humidity

Adhesive thickness from 2 to 10 mm

Coverage $\approx 2.5 - 4 \text{ kg/m}^2$

Temperature of the air, substrates and materials

from +5 °C to +35 °C

Pot life at +23 °C ≈ 6 hrs

Open time (BIII tile)

+23 °C ≥ 30 min.

Correction time at +23 °C

BIII tile \geq 10 min. BI tile \geq 30 min.

Foot traffic/grouting of joints at +23 °C

Shock White $\approx 20 \text{ hrs}$ Grey $\approx 18 \text{ hrs}$

Grouting in walls at +23 °C

Shock White $\approx 15 \text{ hrs}$ Grev $\approx 10 \text{ hrs}$

Ready for use at +23 °C

Shock White

 $\begin{array}{ll} \text{- light foot traffic} & \approx 3 \text{ days} \\ \text{- heavy traffic} & \approx 4 \text{ days} \end{array}$

Grey:

- light foot traffic ≈ 2 days - heavy traffic ≈ 3 days

SPECIAL NOTES

• PRE-TREATMENT OF SPECIAL SUBSTRATES

Gypsum-based plasters/renders, anhydrite screeds and cellular concrete, for internal use: Primer A Eco

Vinyl sheets for interior use: Keragrip Eco

Please see the technical data sheet on how to use the Primers properly.

• MATERIALS AND SPECIAL SUBSTRATES

Marble and Natural Stone that is subject to deformation or staining due to water absorption requires a quick-setting or reactive adhesive.

Marble and natural stone in general may have characteristics that vary even with reference to materials of the same chemical and physical nature. For this reason it is essential you consult Kerakoll Global Service to request specific indications or to carry out a test on a sample of the material.

In the absence of specific indications from the manufacturer, natural stone slabs with reinforcement layers, in the form of resin coating, polymer mesh, matting, etc. or treatments (for example damp courses, etc.) applied on the laying surface must be tested in advance to ensure they are compatible with the adhesive.

Check for the presence of any really consistent traces of rock dust created during cutting, and remove them if found.

• SPECIAL APPLICATIONS

Insulating and soundproofing panels for interior use applied using spot adhesion as recommended by the manufacturers.

Plasterboard and fibro-cement slabs must be firmly anchored to specific metal frames.

DO NOT USE

On timber, metal, plastic or resilient materials, deformable substrates or subject to vibrations.

On screeds, plasters/renders, concrete not yet cured and affected by important drying shrinkage.

On smooth prefabricated concrete.

When applied over old flooring.

00773Biofix® Code: P898 2016/05 EN



PERFORMANCE

VOC INDOOR AIR QUALITY (IAQ) - VOLATILE ORGANIC COMPOUND EMISSIONS

Conformity	EC 1-R plus GEV-Emicode	Cert. GEV 4984/11.01.02	
Tensile adhesion (concrete/porcelain tiles) after 28 days	≥ 1 N/mm ²	EN 1348	
Durability test:			
- Adhesion after heat ageing	≥ 1 N/mm²	EN 1348	
- adhesion after water immersion	≥ 1 N/mm²	EN 1348	
- adhesion after freeze-thaw cycles	≥ 1 N/mm²	EN 1348	
Working temperature	from -30 °C to +80 °C		

Values taken at +23 °C, 50% R.H. and no ventilation. Data may vary depending on specific conditions at the building site.

GENERAL NOTICES

- Product for professional use
- abide by any standards and national regulations
- do not use the adhesive to correct substrate irregularities greater than 10 mm
- protect from direct rainfall for at least 24 hrs
- the temperature, ventilation and absorption of the substrate and covering materials, may vary the adhesive workability and setting times
- use the right size of toothed spreader for the format of the tile or slab
- guarantee a full-bed in all external laying operations
- if necessary, ask for the safety data sheet
- for any other issues, contact the Kerakoll Global Service +39 0536.811.516 globalservice@kerakoll.com

Kerakoll Quality System ISO 14001 CERTIFIED



KERAKOLL S.p.a.

Via dell'Artigianato, 9 - 41049 Sassuolo (MO) Italy Tel +39 0536 816 511 - Fax +39 0536 816 581 info@kerakoll.com - www.kerakoll.com













00773Biofix® Code: P898 2016/05 EN